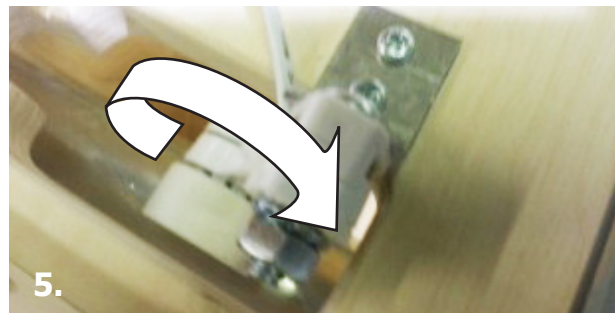
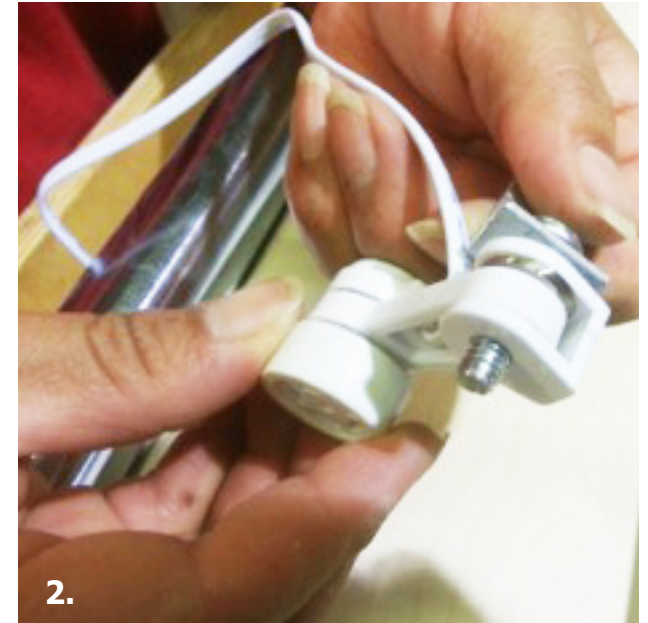


# Encoder Installation on Liberty Quilting Frame

## Bottom Carriage

1. Thread the smaller 1/4 inch screw through the "L" shaped bracket.
2. Place the encoder on the end of the screw.
3. Fasten the encoder with the washer and hex nut.
4. Secure the "L" shaped bracket with the now assembled encoder to your carriage.
5. Lift up the Encoder towards you as you place the Bottom Carriage onto the Quilting Frame and then let it spring back into the conduit.

Tip: You may want to secure your cable to the back of the carriage with a zip tie.



# Encoder Installation on Liberty Quilting Frame



## Top Carriage

1. Thread the longer screw through the hole shown in the carriage.
2. Place the white plastic bushing on the screw.
3. Place the encoder on the screw.
4. Secure the encoder with the Washer and the Hex Nut.
5. Spring back the Encoder as indicated and hold in place as you place the Top Carriage onto the Bottom Carriage. Then let it spring back into the conduit.

